

# SAFETY DATA SHEET

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## 1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

### Product identifier

**Product Name** Ceramic Core Material (Silica-Based)

### Other means of identification

**Synonyms** Investment Casting Core, Mold Support, Mold Plug

**Designations** DC-04, DC-06, SC-104, CT-50, CT-57, CT-62, CT-55, CT-55X, CT-55EX, CT-12, CT-13, CT-17, CT-24, CT-39, CT-40, CT-43, CT-44

### Recommended use of the chemical and restrictions on use

**Recommended Use** Industrial Use Only

**Uses advised against** No information available

### Details of the supplier of the safety data sheet

**Supplier Name** Core-Tech, Inc.

**Supplier Address** 7850 Enterprise Drive  
Mentor  
OH  
44060  
US

**Supplier Phone Number** Phone:1-440-527-6172  
Fax:1-440-946-8325

**Supplier Email** chrisb@core-tech-inc.com

### Emergency telephone number

**Company Emergency Phone Number** 1-440-946-8324

## 2. HAZARDS IDENTIFICATION

### Classification




This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200).

Carcinogenicity	Category 1A
Specific target organ toxicity (repeated exposure)	Category 1

**GHS Label elements, including precautionary statements**

**Emergency Overview**

<b>Signal word</b>	<b>Danger</b>		
<b>Hazard Statements</b>	May cause cancer		
			
<b>Appearance</b>	Solid	<b>Physical state</b>	Solid
		<b>Odor</b>	None

**Precautionary Statements - Prevention**

Obtain special instructions before use  
 Do not handle until all safety precautions have been read and understood  
 Use personal protective equipment as required  
 Do not breathe dust/fume/gas/mist/vapors/spray  
 Wash face, hands and any exposed skin thoroughly after handling  
 Do not eat, drink or smoke when using this product

**Precautionary Statements - Response**

IF exposed or concerned: Get medical advice/attention

**Precautionary Statements - Storage**

Store locked up

**Precautionary Statements - Disposal**

Dispose of contents/container to an approved waste disposal plant

**Hazards not otherwise classified (HNOC)**

Not applicable

**Unknown Toxicity**

118 % of the mixture consists of ingredient(s) of unknown toxicity

**Other information**

No information available

**Interactions with Other Chemicals**

No information available.

**3. COMPOSITION/INFORMATION ON INGREDIENTS**

Chemical name	CAS No	Weight-%	Trade Secret
Fused Silica	60676-86-0	0-100	*
Zircon	14940-68-2	0 - 30	*
Silica, cristobalite	14464-46-1	0 - 30	*
Quartz	14808-60-7	0 - 5	*

\*The exact percentage (concentration) of composition has been withheld as a trade secret

**4. FIRST AID MEASURES****First aid measures****General Advice**

Show this safety data sheet to the doctor in attendance.

**Eye contact**

Rinse thoroughly with plenty of water, also under the eyelids. If symptoms persist, call a physician.

**Skin contact**

Wash with soap and water.

**Inhalation**

Remove to fresh air.

**Ingestion**

Rinse mouth immediately and drink plenty of water. Never give anything by mouth to an unconscious person.

**Most important symptoms and effects, both acute and delayed****Most Important Symptoms and Effects**

No information available.

**Indication of any immediate medical attention and special treatment needed****Notes to Physician**

Treat symptomatically.

## 5. FIRE-FIGHTING MEASURES

### **Suitable Extinguishing Media**

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

### **Unsuitable extinguishing media**

CAUTION: Use of water spray when fighting fire may be inefficient.

### **Specific hazards arising from the chemical**

No information available.

### **Hazardous Combustion Products**

Carbon oxides.

### **Explosion Data**

**Sensitivity to Mechanical Impact** No.

**Sensitivity to Static Discharge** No.

### **Protective equipment and precautions for firefighters**

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

## 6. ACCIDENTAL RELEASE MEASURES

### **Personal precautions, protective equipment and emergency procedures**

**Personal precautions** Avoid contact with eyes. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas.

**Other Information** Refer to protective measures listed in Sections 7 and 8.

### **Environmental precautions**

**Environmental precautions** Refer to protective measures listed in Sections 7 and 8.

### **Methods and material for containment and cleaning up**

**Methods for containment** Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up** Pick up and transfer to properly labeled containers.

## 7. HANDLING AND STORAGE

### Precautions for safe handling

**Handling** Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse.

### Conditions for safe storage, including any incompatibilities

**Storage** Keep container tightly closed.

**Incompatible Products** None known based on information supplied.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Control parameters

#### Exposure Guidelines

Chemical name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Zircon 14940-68-2	STEL: 10 mg/m <sup>3</sup> Zr TWA: 5 mg/m <sup>3</sup> Zr	TWA: 5 mg/m <sup>3</sup> Zr (vacated) TWA: 5 mg/m <sup>3</sup> Zr (vacated) STEL: 10 mg/m <sup>3</sup> Zr	IDLH: 25 mg/m <sup>3</sup> Zr TWA: 5 mg/m <sup>3</sup> except Zirconium tetrachloride Zr STEL: 10 mg/m <sup>3</sup> Zr
Silica, cristobalite 14464-46-1	TWA: 0.025 mg/m <sup>3</sup> respirable fraction	(vacated) TWA: 0.05 mg/m <sup>3</sup> respirable dust : (1/2)(30)/(%SiO <sub>2</sub> + 2) mg/m <sup>3</sup> TWA total dust : (1/2)(250)/(%SiO <sub>2</sub> + 5) mppcf TWA respirable fraction : (1/2)(10)/(%SiO <sub>2</sub> + 2) mg/m <sup>3</sup> TWA respirable fraction	IDLH: 25 mg/m <sup>3</sup> respirable dust TWA: 0.05 mg/m <sup>3</sup> respirable dust
Quartz 14808-60-7	TWA: 0.025 mg/m <sup>3</sup> respirable fraction	TWA: 0.1 mg/m <sup>3</sup> (vacated)	IDLH: 50 mg/m <sup>3</sup> respirable dust TWA: 0.05 mg/m <sup>3</sup> respirable dust

ACGIH TLV: American Conference of Governmental Industrial Hygienists - Threshold Limit Value OSHA PEL: Occupational Safety and Health Administration - Permissible Exposure Limits NIOSH IDLH Immediately Dangerous to Life or Health

**Other Exposure Guidelines** Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992)

### Appropriate engineering controls

**Engineering Measures** Showers  
Eyewash stations  
Ventilation systems

### Individual protection measures, such as personal protective equipment

**Eye/face protection** No special protective equipment required.

**Skin and body protection** Wear protective gloves and protective clothing.

<b>Respiratory protection</b>	No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.
<b>Hygiene Measures</b>	Handle in accordance with good industrial hygiene and safety practice. Do not eat, drink or smoke when using this product. Wash hands before breaks and immediately after handling the product.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

### Physical and Chemical Properties

<b>Physical state</b>	Solid	<b>Odor</b>	None
<b>Appearance</b>	Solid	<b>Odor Threshold</b>	No information available
<b>Color</b>	No information available		

<u>Property</u>	<u>Values</u>	<u>Remarks</u>	<u>Method</u>
<b>pH</b>	No data available	None known	
<b>Melting / freezing point</b>	No data available	None known	
<b>Boiling point / boiling range</b>	No data available	None known	
<b>Flash Point</b>	No data available	None known	
<b>Evaporation Rate</b>	No data available	None known	
<b>Flammability (solid, gas)</b>	No data available	None known	
<b>Flammability Limit in Air</b>			
<b>Upper flammability limit</b>	No data available		
<b>Lower flammability limit</b>	No data available		
<b>Vapor pressure</b>	No data available	None known	
<b>Vapor density</b>	No data available	None known	
<b>Specific Gravity</b>	No data available	None known	
<b>Water Solubility</b>	Negligible	None known	
<b>Solubility in other solvents</b>	No data available	None known	
<b>Partition coefficient: n-octanol/water</b>	No data available	None known	
<b>Autoignition temperature</b>	No data available	None known	
<b>Decomposition temperature</b>	No data available	None known	
<b>Kinematic viscosity</b>	No data available	None known	
<b>Dynamic viscosity</b>	No data available	None known	
<b>Explosive properties</b>	No data available		
<b>Oxidizing properties</b>	No data available		

### Other Information

<b>Softening Point</b>	No data available
<b>VOC Content (%)</b>	No data available
<b>Particle Size</b>	No data available
<b>Particle Size Distribution</b>	

## 10. STABILITY AND REACTIVITY

### Reactivity

No data available.

### Chemical stability

Stable under recommended storage conditions.

### Possibility of Hazardous Reactions

None under normal processing.

### Hazardous Polymerization

Hazardous polymerization does not occur.

### Conditions to avoid

None known based on information supplied.

### Incompatible materials

None known based on information supplied.

### Hazardous Decomposition Products

Carbon oxides.

## 11. TOXICOLOGICAL INFORMATION

### Information on likely routes of exposure

#### Product Information

<b>Inhalation</b>	Specific test data for the substance or mixture is not available.
<b>Eye contact</b>	Specific test data for the substance or mixture is not available.
<b>Skin contact</b>	Specific test data for the substance or mixture is not available.
<b>Ingestion</b>	Specific test data for the substance or mixture is not available.

#### Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Quartz 14808-60-7	= 500 mg/kg ( Rat )	-	-

### Information on toxicological effects

**Symptoms** No information available.

### Delayed and immediate effects as well as chronic effects from short and long-term exposure

**Sensitization** No information available.

**Mutagenic Effects** No information available.

**Carcinogenicity** The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
Silica, cristobalite 14464-46-1	A2	Group 1		X
Quartz 14808-60-7	A2	Group 1	Known	X

**ACGIH (American Conference of Governmental Industrial Hygienists)**

A2 - Suspected Human Carcinogen

**IARC (International Agency for Research on Cancer)**

Group 1 - Carcinogenic to Humans

**NTP (National Toxicology Program)**

Known - Known Carcinogen

**OSHA (Occupational Safety and Health Administration of the US Department of Labor)**

X - Present

**Reproductive toxicity** No information available.

**STOT - single exposure** No information available.

**STOT - repeated exposure** Causes damage to organs through prolonged or repeated exposure. Based on classification criteria from the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200), this product has been determined to cause systemic target organ toxicity from chronic or repeated exposure. (STOT RE).

**Chronic Toxicity** No known effect based on information supplied. Contains a known or suspected carcinogen. Avoid repeated exposure. Prolonged exposure may cause chronic effects.

**Target Organ Effects** Respiratory system. Eyes. Skin. Gastrointestinal tract (GI). Lungs. Kidney.

**Aspiration Hazard** No information available.

**Numerical measures of toxicity Product Information**

The following values are calculated based on chapter 3.1 of the GHS document

**ATEmix (oral)**

16,667.00 mg/kg



## 12. ECOLOGICAL INFORMATION

### Ecotoxicity

The environmental impact of this product has not been fully investigated.

### Persistence and Degradability

No information available.

### Bioaccumulation

No information available

### Other adverse effects

No information available.

## 13. DISPOSAL CONSIDERATIONS

### Waste treatment methods

#### **Disposal methods**

This material, as supplied, is not a hazardous waste according to Federal regulations (40 CFR 261). This material could become a hazardous waste if it is mixed with or otherwise comes in contact with a hazardous waste, if chemical additions are made to this material, or if the material is processed or otherwise altered. Consult 40 CFR 261 to determine whether the altered material is a hazardous waste. Consult the appropriate state, regional, or local regulations for additional requirements.

#### **Contaminated Packaging**

Dispose of contents/containers in accordance with local regulations.

## 14. TRANSPORT INFORMATION

<u>DOT</u>	NOT REGULATED
Proper Shipping Name	NON REGULATED
Hazard Class	N/A
<u>TDG</u>	Not regulated
<u>MEX</u>	Not regulated
<u>ICAO</u>	Not regulated
<u>IATA</u>	Not regulated
Proper Shipping Name	NON REGULATED
Hazard Class	N/A
<u>IMDG/IMO</u>	Not regulated
Hazard Class	N/A
<u>RID</u>	Not regulated
<u>ADR</u>	Not regulated



**ADN** Not regulated

**15. REGULATORY INFORMATION**

**International Inventories**

TSCA Complies  
 DSL All components are listed either on the DSL or NDSL.

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory  
 DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

**US Federal Regulations**

**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

**SARA 311/312 Hazard Categories**

Acute Health Hazard	No
Chronic Health Hazard	Yes
Fire Hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

**CWA (Clean Water Act)**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

**CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

**US State Regulations**

**California Proposition 65**

This product contains the following Proposition 65 chemicals.

Chemical name	California Proposition 65
Quartz - 14808-60-7	Carcinogen

**U.S. State Right-to-Know Regulations**

Chemical name	New Jersey	Massachusetts	Pennsylvania	Rhode Island	Illinois
Silica, cristobalite 14464-46-1	X	X	X		X
Quartz 14808-60-7	X	X	X		X

**International Regulations**

**Mexico**  
**National occupational exposure limits**



Chemical name	Carcinogen Status	Exposure Limits
Zircon		Mexico: TWA 5 mg/m <sup>3</sup> Mexico: STEL 10 mg/m <sup>3</sup>
Silica, cristobalite		Mexico: TWA 0.05 mg/m <sup>3</sup>
Quartz		Mexico: TWA= 0.1 mg/m <sup>3</sup>

Mexico - Occupational Exposure Limits - Carcinogens

**Canada**

**WHMIS Hazard Class**

Not determined

**16. OTHER INFORMATION**

<b>NFPA</b>	<b>Health Hazards</b> 0	<b>Flammability</b> 0	<b>Instability</b> 0	<b>Physical and Chemical Hazards</b> -
<b>HMIS</b>	<b>Health Hazards</b> 1*	<b>Flammability</b> 0	<b>Physical Hazard</b> 0	<b>Personal Protection</b> X

**Chronic Hazard Star Legend** \* = Chronic Health Hazard

**Prepared By** Product Stewardship  
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**Disclaimer**

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**End of Safety Data Sheet**

